# RECYCLING METALS FROM INDUSTRIAL WASTE

A Short Course and Workshop with Emphasis on Plant Practice

June 21-23, 2016 Golden, Colorado 24th Year

Sponsored by the Colorado School of Mines
Office of Special Programs and Continuing Education
Course Organizer: Paul B. Queneau - Adjunct Professor

June 21-23, 2016

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Office of Special Programs and Continuing Education (SPACE) Colorado School of Mines 1500 Illinois Street Golden, CO 80401 COURSE PURPOSE AND SCOPE This program focuses on current plant practices to convert metal-containing wastes to products. Processors, raw materials, and markets are identified and quantified. Speakers with decades of hands-on experience detail multiple approaches to recycling metals and associated materials - backed up by slides, videos, and the syllabus.

Particular emphasis is given to combinations of physical, hydrometallurgical, and pyrometallurgical processing, along with associated regulations, to facilitate economical recycling. The presentations are on a practical level, focusing on plant operations, with ample opportunity for interaction by the course participants.

## PROGRAM OUTLINE AND SCHEDULE

## **Tuesday Morning, June 21**

- 7:45 Registration
- 8:30 Win-Wins by Outsourcing Complex Side Streams

Dimitri Van Uytfrange, Global Sales Manager: Industrial By-Products, Umicore, Hoboken, Belgium

- 9:30 Break
- 9:45 There's Gold in Them Thar Boards: Recycling at TTM Technologies

Ben Nelson, Resource Recovery & Reclaim Manager - North America, TTM Technologies, Portland, OR

10:15 USS Enterprise Inactivation

Joe Legare, Vice President, Stoller Newport News Nuclear, Newport News, VA

- 10:45 Break
- 11:00 Zinc Recycling from Industrial Residues

Juergen Antrekowitsch, Head of Christian Doppler Laboratory for Optimization in Heavy Metal Recycling, Montanuniversitaet Leoben, Leoben, Austria

11:30 Networking Time, Followed by Lunch Colorado School of Mines Green Center

### **Tuesday Afternoon, June 21**

- 1:00 Environmental Control for the Circular Economy: A Battery Industry Perspective
  - Tim Ellis, VP of R&D, RSR, Dallas, TX
- 2:00 Break
- 2:15 Made to Be Made Again...The ShoreMet Program

Bruce Kasen, Vice President - Business Development, ShoreMet, Valparaiso, IN

2:45 Recycling Metals at US Ecology

Jason Evens, General Manager, US Ecology - Canton, Canton, OH

3:15 Break

3:30 Recycling Scrap: The Sustainability Picture

Phil Mackey, President, P.J. Mackey Technology, Kirkland, QC, and C. Ferron, President, HydroProc Consultants, Peterborough, ON

4:00 Social at the Colorado School of Mines Coolbaugh Hall Atrium

### **Wednesday Morning, June 22**

8:30 Hydrometallurgical Treatment of E-Scrap

Hao Cui, Ph.D. Candidate, Colorado School of Mines, Golden, CO

9:00 Mining for Metals in Hard Rock Drilling Bits

Wayne Wilson, President, Genesis Recycling Technology, Longview, TX

- 9:30 Break
- 9:45 Recycling of Contaminated Aluminum Scrap

Werner Fragner, Head of Corporate Technology, Austria Metall, Ranshofen, Austria

10:15 Sensor-Based Sorting for Recycling & Mining

Harold Cline, Area Sales Manager Mining, TORMA Sorting Solutions, Englewood, CO

- 10:45 Break
- 11:00 Operating in High-Risk Areas

Tim Pasquarelli, Managing Partner, IPMServ, Golden, CO

11:30 Networking Time, Followed by Lunch

Colorado School of Mines Green Center

# PROGRAM OUTLINE & SCHEDULE

### **Wednesday Afternoon, June 22**

### 1:00 What CSM Teaches Metallurgical Engineers

Corby Anderson, Harrison Western Professor, Colorado School of Mines, Golden, CO

#### 2:00 Break

#### 2:15 Innovations in Consumer Battery Recycling

Shane Thompson, Vice President - Corporate Development, Battery Solutions, Howell, MI

#### 2:45 Potential Metal Recovery from Waste Streams

Kathy Smith, Scientist Emeritus, U.S. Geological Survey, Denver, CO; Affiliated Faculty, CSM, Golden, CO

#### 3:15 Break

#### 3:30 King Steam

John Googins, Applications Engineer, Aggregate & Mining Consultants LLC, Denver, CO

#### 4:00 Social at the Colorado School of Mines Geology Museum

### **Thursday Morning, June 23**

#### 8:30 Urban Gold Mining

Roger Neuscheler, Director of Engineering, Silver Anvil Engineering, Lone Tree, CO

# 9:00 Happenings at Greenville Metals and Caledonian Alloys

Norm Wilson, Technical Manager, Greenville Metals, Transfer, PA

#### 9:30 Break

# 9:45 Security Issues in Mining, Mineral Processing, and Metal Production

John Mosher, VP-Global Security, Freeport-McMoRan, Phoenix, AZ

# 10:15 Catalyst Manufacturing...Art or Black-Box Technology?

Rahul Bhaduri, Metals Advisor, Chevron Energy Technology, Richmond, CA

#### 10:45 Carbon Dioxide

Paul Queneau, Principal Metallurgical Engineer, The Bear Group, Golden, CO

#### 11:15 Adjourn

# REPRESENTATIVE LIST OF PAST ATTENDEES

Aggregate & Mining Consultants ◆ Agmet ◆ Air Products Aleris ◆ Alpha ◆ AMG Vanadium ◆ Apex Materials Technologies Asahi Refining ◆ Aurubis GA ◆ Batrec ◆ Battery Solutions Bear Group • Beaver Valley Slag • Befesa Steel BioteQ ◆ Blue Line ◆ Boliden ◆ Cal-Chem Metals Canadus Power Systems • Catalytic Innovations CDL Heavy Metal Recycling • Chevron Energy and Technology Christian Doppler Lab • Colonial Metals • Colt Refining CONECSUS • CRI Metal Products • CSM/Kroll Institute Cuprosa • Deelo & Associates • Delft University DH Catalyst ◆ Doe Run ◆ Dowa International ◆ Eastern Alloys ECS Refining • E.I. DuPont • ELG Haniel Metals Energy Fuel Resources • Engitec Technologies Erachem Comilog • EVRAZ Stratcor • Exotech • 5N Plus Franklin Pierce University • Francis Pitard Sampling Freeport-McMoRan • Gannon & Scott • Garrison Minerals Glencore Technology ◆ Global Steel Dust ◆ Greenville Metals Gulf Chemical & Metallurgical • Hansen Consultants Harsco Metals ◆ Hazen Research ◆ H.C. Starck Heraeus Precious Metals • Heritage Environmental Hillah Consultants • Huron Valley Steel • Hussey Copper Hydrometal ◆ HydroProc Consultants ◆ IBM ◆ INMETCO Integrated Resource Management ◆ Itronics ◆ IPMI Jean Goldschmidt Intl. • J.E. Litz & Associates Johnson Matthey • Kalumetals • KGHM Matraco S.A. Korea Inst GeoSci & MinRes • Langeloth Metallurgical Lanxess Sybron ◆ LithChem Energy ◆ M&M Metals Intl. Manchester Metro. University • Marcuson & Associates Masterloy Products • Metal Solutions • Metallo-Chimique Metal Solutions ◆ Metal Tech ◆ Metals Recovery Technology Micronutrients/Heritage • Molycorp Minerals MoReW-Refractory Metals • Morris Equipment Sales Music City Group • Natural Resources Canada Network Environmental Services • Nickelhuette Aue Ocean Partners • OmniSource • Omnium-Dodge City Outotec • Paul Wurth S.A. • Patrick Weerts Consulting PDF Chemical • Penoles • Philip Services Phoenix Automotive Cores • Piller Induction P.J. Mackey Technology • PM Recovery Porocel/Catalyst Recovery ◆ Powmet ◆ Praxair Precision Cast Parts • Queens University • RSR • RHI AG Sabin Metal • Saltire Services • Scan Arc Plasma Technology Shell • ShoreMet • Silver Anvil Engineering • SINTEF Sipi Metals • Solumet • Southeastern Minerals Stillwater Mining • Stoller • Sumitomo Sustainable Management ◆ Teck Metals ◆ Tetra Tech Tetronics International ◆ Tin Technology & Refining Tonolli Canada • TORMA Metal Sorting Treibacher Industrie • Umicore • U. of Leoben • US Ecology U.S. EPA • USGS • U.S. Steel • U.S. Zinc • Vale Inco • Veolia

Vital Specialty Materials • Wilmington Iron & Metal Wil Swanson & Associates • WM Mercury Waste • Zinc Nacional

# COMMENTS FROM PAST PARTICIPANTS

Having the best minds in the industry all together in one room is incredible. The vast process knowledge creates an atmosphere of constant improvement and innovation. Great course; thank you!

Brad Williams, Quality Assurance Specialist, Omnium - Dodge City, Dodge City, KS

The program's most significant strengths were the open dialogue, the diversity of the metals discussed, and the opportunities to network.

Rick Miller, Raw Materials Manager, Teck Metals, Trail, BC

This short course provides excellent technical and commercial learning opportunities. I learned something from every presentation. It says a lot that so many of us keep coming back.

Tom Ondrejko, Manager of Metallurgical Development, Langeloth Metallurgical, Langeloth, PA

A conference that you cannot miss. Diverse technical experts help you find opportunities where you never imagined.

Pablo Alvarez, Ingenero Industrial, Cuprosa, S.A. DE C.V., Guadalajara, Mexico

This meeting is a must to attend for any organization involved in metals recovery. The presentations were well thought out and relevant to industry today...a wonderful experience.

Jason Evens, General Manager, US Ecology, Canton, OH

We met a lot of very interesting people who may be able to help support some of our long-term goals. Thanks so much for hosting such an incredible meeting.

John Czysz, North American Reclaim Manager, Alpha Inc., Newark OH

Thank you again for putting on such an excellent conference. I particularly appreciated the mutual friendliness and helpfulness of the participants. What a good group!

Joe Thomas, President, Metals Recovery Technology, Anaheim, CA

# **REGISTRATION INFORMATION**

#### **■** Cost

The registration fee is \$1495 if registering by April 18, \$1595 after April 18 and by May 16, \$1695 after May 16. Included are the syllabus, continental breakfasts, luncheons, and socials. Assistance my be available to self-employed sole consultants, retired, or unemployed attendees...contact space@mines.edu for details.

#### **■** Cancellations and Attendee Substitution Policy

Modification, including cancellation, of your registration requires written notice that must be emailed (space@mines.edu) or faxed (303-277-8683) to the SPACE Office. The following information applies:

- Attendee substitutions may be made without cost penalty at any time up to the date of the start of the event.
- Cancellations will be accepted if notice of cancellation is received at the SPACE Office at least five (5) working days prior to the date of the start of the event. Registrants who cancel within this period will be charged a \$275 service fee.
- No refunds will be made to registrants who fail to cancel within the specified cancellation period.

#### Credits

CSM awards two Continuing Education units for this course.

#### ■ Location and Attire

Golden and the Colorado School of Mines (CSM) are located at the foot of the Rockies 15 miles west of Denver. The area is steeped in western history. Mountain hiking and biking trails begin in town along Clear Creek and the white-water park. Attire is casual.

# ■ Accommodations (available until May 24, if blocks are not full)

Blocks of rooms in Golden are at the Dove Inn (Tel: 303-278-2209; Fax: 303-273-5272), Table Mountain Inn (Tel: 303-277-9898; Fax: 303-271-0298), and the Golden Hotel (Tel: 303-279-0100; Fax: 303-215-1010). The rooms are under the designation "Recycling Short Course." Golden is a popular summer destination, so book your reservation early.

#### **■** Course Content Details

Contact Paul Queneau at The Bear Group: 303-854-2036, fax 303-273-0494, e-mail: pqueneau@mines.edu

#### **■** Registration Information

Office of Special Programs and Continuing Education at CSM: phone: 303-279-5563 • fax: 303-277-8683

e-mail: space@mines.edu website: www.csmspace.com